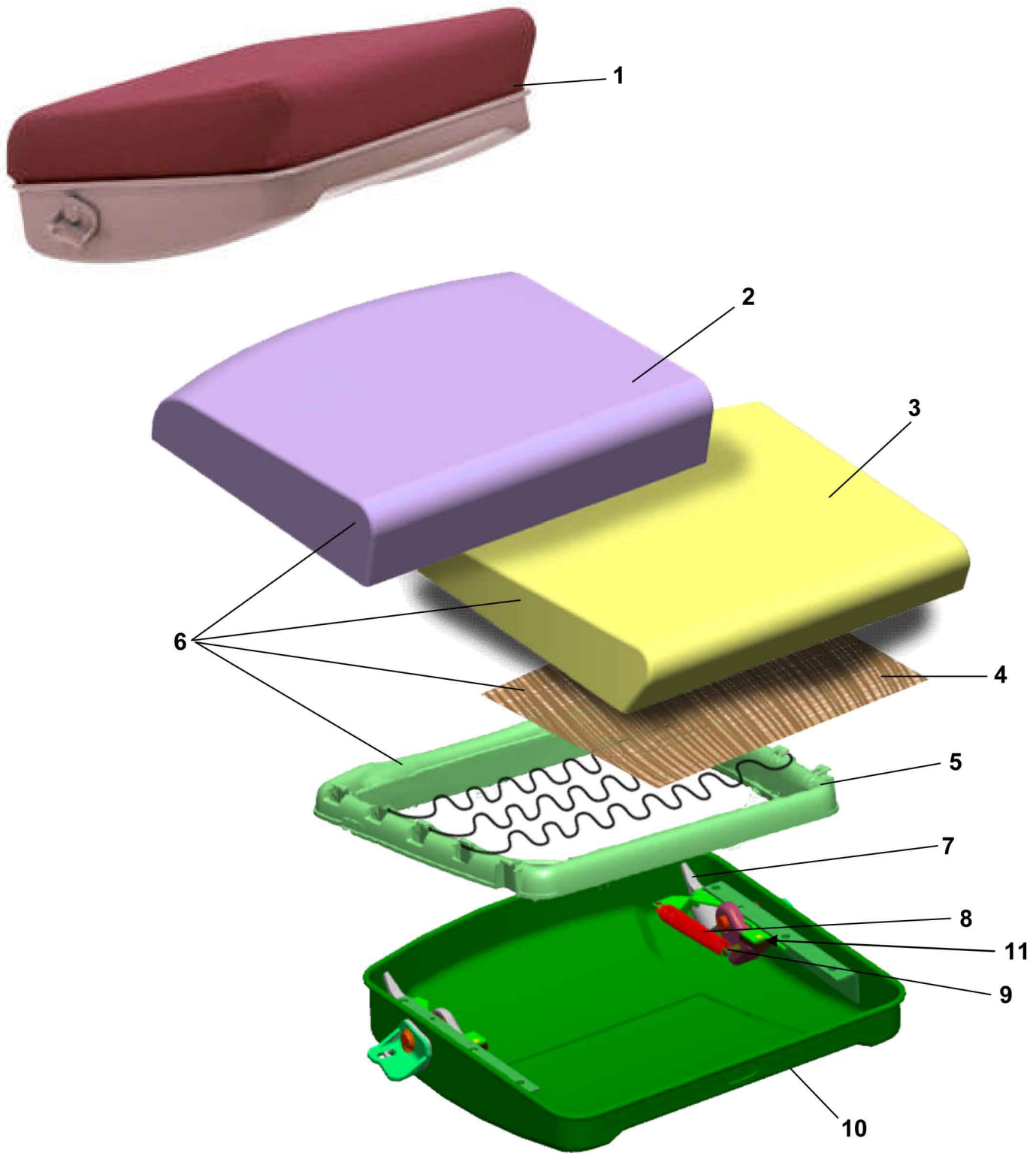


No. 6 Seat Assembly



Professional Furnishings and Equipment, Inc.

2191 George Urban Blvd. • Depew, NY 14043
Phone: (716) 685-6885 • Fax: (716) 685-6825 • Web: www.profurnishings.com
E-mail: dblackburn@profurnishings.com





No. 6 Seat Assembly

No. 6 Seat		
An upholstered seat cushion assembly with sewn fabric cover, molded polyurethane foam, and frame with serpentine spring construction.		
Order from the following components:		
Ref #	Part #	Description
1	6SQ + size	Complete seat assembly complete
2	6SF + size	Seat cover
3	215 + size	Molded polyurethane seat foam cushion
4	550C	Spun polypropylene chafing barrier- order by yard
5	Seat frame + size	Seat serpentine frame
6	6SU + size	Frame / foam cushion / chafing barrier / upholstery cover assembly
	256	Upholstery clips 16 per seat frame
7	130	Up stop bumper
8	255-130	Extension Spring (standard) 2 per
	255-8550	Short Extension Spring used on a full fold seat 2 per
9	5133-31	Metal "C" clip (holds on the extension spring) 2 per
10	825PQ + size	Seat pan/bucket only (see below for sizing)
	516x125	Thread cutting bolt to attach seat to standard 2 per
	5/16x18422	Hex whiz lock nut to attach seat to standard for the 516x125 bolt only with long landing brackets 2 per
11	232	Square bumper stop (downstop)

Seat buckets are stamped with letters to indicate sizes. A=19" B=20" C=21" ---if seat has long brackets then the seat is one inch larger.

This parts list and diagram are for seats manufactured after 1985. For seats manufactured before this date please contact the Parts Department at Irwin Seating Company.

When ordering please remember to specify the following:

1. Size of seat (19" 20" 21" 22")
2. Fabric pattern and color
3. Color of steel seat bucket
4. Specify whether seat is embossed for number plate
5. Minimum Order is \$25.00

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